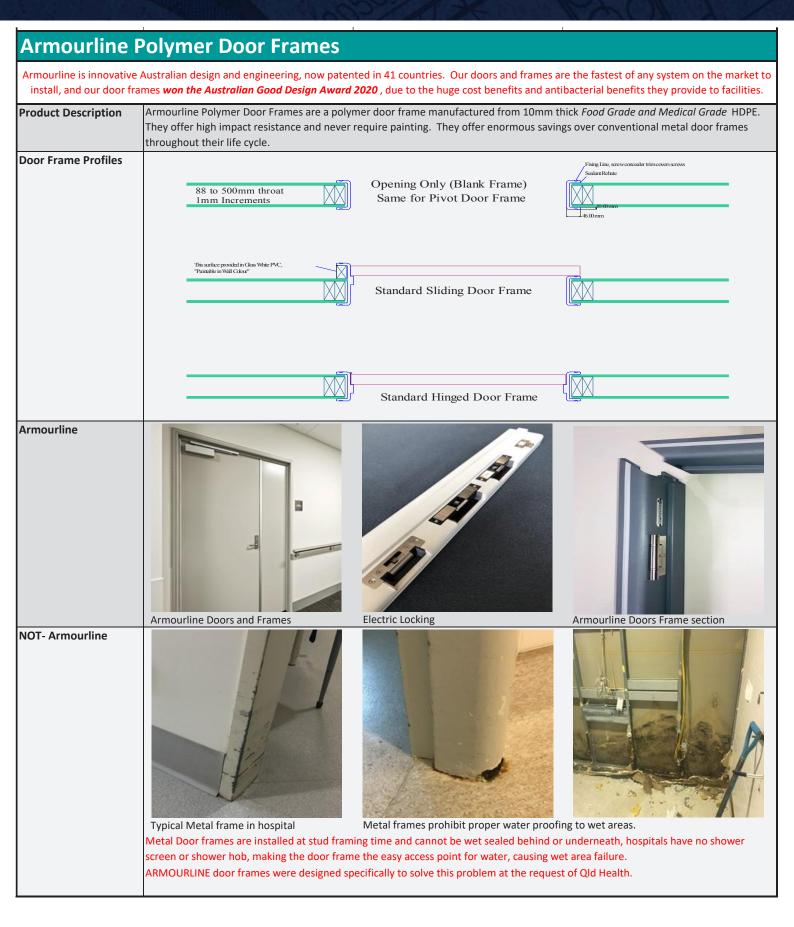
### **ARMOURLINE PRODUCT SPECIFICATIONS**







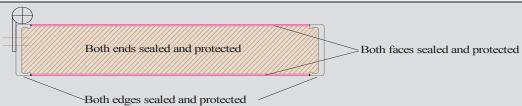
#### **Five Year Trial Data** What do you expect your facility to look like in its first 5 years???? . No matter how carefully you design it or how meticulously you build it, 1/3 mm of paint is all that protects it from damage. . Wheelchairs & trolleys do not care about the cost of the damage and never stop. . The paint will yellow from hospital grade cleaners, it will chip and flake from impact, and around we go again!! Unless we change!!! The frame on the left in a very early Armourline frame in a Qld Government aged care facility, the one on the right is a metal frame for comparison. The metal frame has been painted FOUR TIMES in the five year trial period, the Armourline frame has been neglected completely. **Major Benefits** Fast and Easy to install. No requirement for specialized installers. Installed late in the construction program, no project delay waiting for door frame manufacture . No painting and no re-painting ever. Will never yellow of fade . No downtime of facility for maintenance painting. Can be removed or added to a new location very quickly and cost effectively. Prevents wet area failure. Metal door frames prohibit water proofing. Provided with a suite of complimentary products including doors, corner guards and bump rails. Last minute changes are easily catered for without redesign, cost or time loss. Easily customized, endless colour and size options. Removes the need and cost of retrofit door frame protection products. Offers huge maintenance cost savings over whole of life cycle. Welded metal door frames added to an existing wall requires removal of plasterboard to both rooms. Replacing and painting this **Benefits of Retrofit** plasterboard costs time and money. . Armourline Door frames can be added to an existing wall with no damage to plasterboard or paint. Armourline door frame and door Rooms returned to service in 3 hours. \$1200 No plastering, no painting Welded metal door frame and door Room returned to service in 96 hrs (4 days) \$4800 Plastering, painting, skirting repair. **Available Profiles** Hinged Sliding (face mounted slider, no cavity sliders available) **Pivot** Opening Only (replaces square setting of an opening) Installation Designed for Non Specialized Installation, 40 mins by tradesman carpenter. Up to 70kg doors when installed as per the manufacturer's instruction. Weight Capacity Most electric Strike profiles catered for via order form. new profiles added on request. **Strike Options Hinge Options** All door frames are supplied fitted with 4 commercial quality stainless steel, ball bearing, "fast fix" hinges. Lift off hinge option available via order form. Lift Off Hinge and Fast Fix Hinge Option Apart from hinges and Aluminium and glass Vision Panels, Armourline does not supply hardware. Hardware **Available Sizes** There are no standard sizes, every frame is made to order. Frames can be made for wall thicknesses (throat size) from 88mm up to 500mm in 1mm increments. Max opening width in stud frame of 2300 **Max Opening Size** Max opening height in stud frame of 2350 Door frames arrive to site in 3 part kit form. No site cutting or drilling is required. **Kit Form Delivery**



**Available Colours** 

Frames can be provided in **ANY colour** . NO cost for a new colour choice, simply a small volume commitment.

| Current Stock Colours | Current Stock Colours  Dulux Pipe Clay  Dulux Paving Stone  Dulux Vivid White  Dulux Guild Grey  Dulux Guild Grey  Dulux ARMOURLINE  ARMOURLINE  ARMOURLINE  ARMOURLINE  ARMOURLINE  ARMOURLINE  ARMOURLINE  |  |  |  |
|-----------------------|--|--|--|--|
| Clearances            | . Our order form calculates all opening sizes and clearances quickly and easily for the carpenter to frame to. Armourline guarantees our frame will fit the opening if our instructions have been followed.  |  |  |  |
| Short Supply Times    | . Armourline manufactures on very short lead times. We regularly manufacture and ships smaller orders on the <u>SAME DAY</u> as ordered. (this is not a guarantee, but we work with our clients to ensure they have product on time).  |  |  |  |
| Design Versatility    | . Armourline manufacturing accommodates last minute changes. Our unique software simply redesigns the job, seconds before manufacture without consequence or loss of placement in a queue.   |  |  |  |
| Special Orders        | . Special orders available, wider architraves, stops moved back to accommodate seal kits and other.  |  |  |  |
| Project Programming   | . Armourline frames are often installed after paint and floor coverings. They allow the project to proceed without waiting on door frame manufacture and are typically installed around the same time as joinery.  |  |  |  |
| Armourline '          | "Fully Sealed" Doors   |  |  |  |
| Product Description   | . Armourline specializes in manufacturing "Fully Sealed Doors". These are based on a timber solicore door, fully wrapped for premium protection. They are sealed top, bottom, front, back and both edges. These doors are sheeted front and back, using high impact resistant Acrovyn or Acculine in almost any colour including woodgrains. The vertical edges have high impact and chemical resistant Armourline "Crash Edges" fitted as standard.   |  |  |  |
| Major Benefits        | <ul> <li>. Huge reduction in maintenance costs. Damage to the edge and face of doors can be eliminated, permanently removing the need for patching and painting.</li> <li>. Crash Edges will not come away even with impact or heavy use of antibacterial solutions. They are mechanically bonded to the door, not simply glued on like other systems.</li> <li>. Doors are sealed off from moisture and bacteria</li> <li>. Removes the issue of non-compliant exposed and damaged timber.</li> <li>. Surfaces are unaffected by hospital grade cleaners and antibacterial solutions, including "Clinell Red and Green".</li> </ul> |  |  |  |
| Architectural Detail  |  |  |  |  |



"Crash Edges" fitted, full thickness colour, clipped on and glued on.

Doors show hinges for clarity, hinges are supplied fitted to door frames, not doors.

**Armourline Door section** 



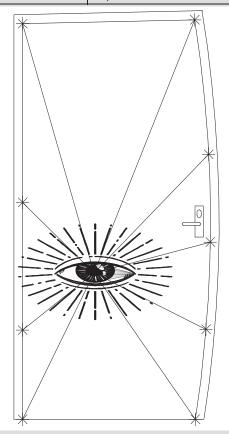
- .No moisture or bacteria absorbance
- .No more damage
- .No patching and painting
- .No bare timber
- .Locks and hinges pre-processed
- .No on-site carpentry cutting, drilling and planing



## **Armourline "Laser Scanning Service" for Fully Sealed Doors**

**Product Description** 

. Armourline provides a service to site scan existing (out of square or bowed) door frames. We then manufactures our "Fully Sealed Door" that perfectly match those openings, including the processing for locks, hinges and other hardware. Door replacement is now fast, low skilled and without noise, sawdust or loss of a room.



Laser Scanning of old imperfect doorways



New "Fully Sealed" doors fit perfectly into openings after being Laser Scanned

# Armourline "Standard" Doors

Product Description

Armourline Standard Doors are based on a Solicore Door, fabricated to custom sizes and fully processed ready for all hardware to be fitted. They are manufactured standard with "Crash Edges" for high impact and enduring edge protection. Armourline doors are guaranteed to exactly fit Armourline Door Frames, without planing or drilling.

**Major Benefits** 

- $Doors\ arrive\ fully\ processed\ ready\ to\ install\ all\ hardware,\ locks,\ seal\ kits,\ vision\ panels\ etc.$
- Option for doors to be supplied fitted with "Acrovyn", "Acculine", "Laminex" or other kick plates or push plates.
- . Option for doors to be supplied with aluminium and glass Vision Panels, these panels allow for options like internal blinds, tinting etc. These vision panels are fast to retrofit, do not require painting and do not use timber beading.

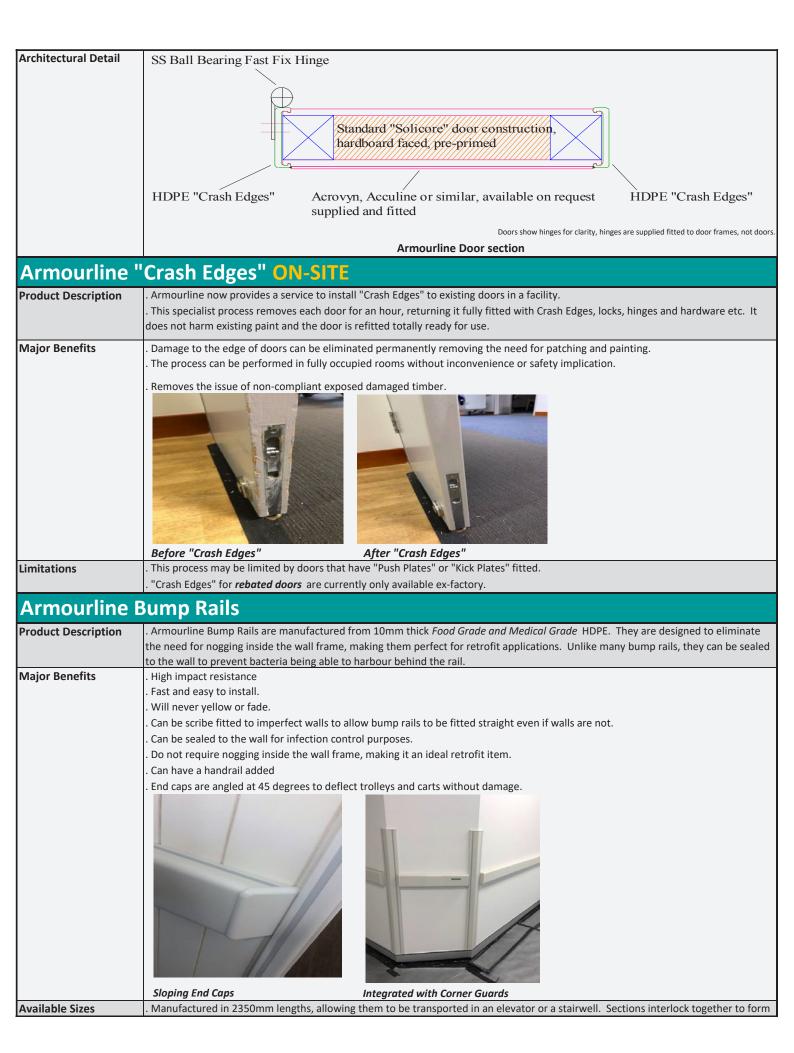




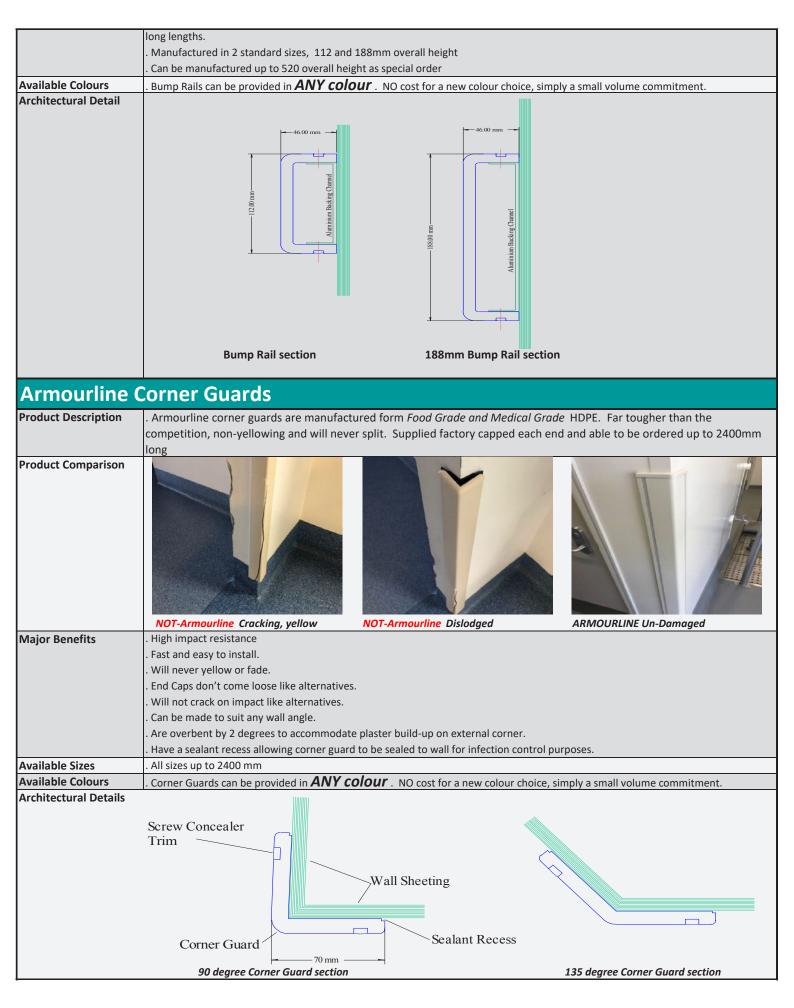


|                      | Without "Crash Edges"   | With "Crash Edges" | "Crash Edges" on new doors |  |  |
|----------------------|---|--------------------|----------------------------|--|--|
| Door Sizes           | . All doors are fabricated to exact size.   |                    |                            |  |  |
|                      | . All standard commercial door thicknesses are available.   |                    |                            |  |  |
| Door Finish          | . Doors are provided pre-primed ready for painting. Note, "Crash Edges" cannot be painted.                              |                    |                            |  |  |
| "Crash Edge" Colours | . "Crash Edges" can be provided in ANY colour. A new colour does not incur additional cost, simply a volume commitment. |                    |                            |  |  |
| Fire Rating          | . NOT SUITABLE for fire rated application at this time.   |                    |                            |  |  |











# **Armourline Wall End Caps Product Description** . Armourline "Wall End Caps" are a perfect solution to the necessity of double corner guards on the end of a blade wall. The caps can be made to any wall thickness and up to 2350mm long. They are able to be used on the end of nib walls in wet areas **Product Comparison NOT-Armourline** Double Corner Guard Armourline Wall End Cap **Major Benefits** Wall End Caps eliminate the need for double corner guards that are difficult to clean or paint between. High impact resistance Fast and easy to install. Will never yellow or fade. Provide a water proof high impact cap for ends of nib walls in wet areas. If fitted correctly, the wall end caps eliminate the need for setting / plastering to the end of the nib wall. Wall end Caps can be made for wall thicknesses (throat size) from 88mm up to 500mm in 1mm increment and up to 2350mm long. Available Sizes Wall End Caps can be provided in **ANY colour** . NO cost for a new colour choice, simply a small volume commitment. **Available Colours** Architectural Detail Wall End Cap section

### **Armourline Accessories**

Doors processed for Vision Panels and Vision Panels supplied loose. Vision Panels Glazed Vision Panels by "Controllaview" Single Glazed Vision Panels Double glazed Vision Panels (Internal Blind) Vision Panel 1700 x 200 Silver Venetian 400 x 400 Clear Anodised Frame Vision Panel 300 x 200 Silver Venetian 600 x 300 Clear Anodised Frame Vision Panel 300 x 300 Silver Venetian 600 x 600 Clear Anodised Frame Vision Panel 400 x 400 Silver Venetian 900 x 300 Clear Anodised Frame Vision Panel 600 x 200 Silver Venetian 900 x 600 Clear Anodised Frame Vision Panel 600 x 300 White Venetian 400 x 400 White Frame Vision Panel 600 x 600 White Venetian 600 x 300 White Frame Vision Panel 800 x 600 White Venetian 600 x 600 White Frame Vision Panel 900 x 200 White Venetian 900 x 300 White Frame Vision Panel 900 x 300 White Venetian 900 x 600 White Frame Vision Panel 900 x 600 White Blockout 400 x 400 White Frame White Blockout 600 x 400 White Frame



| <b>General Info</b>  | rmation   |  |  |  |
|----------------------|---|--|--|--|
| Warranty             | . Two year Factory Replacement Warranty is provided on all Armourline Door Frames. Term and conditions apply.                   |  |  |  |
| Country of Origin    | . Armourline is fully Australian owned and operated.  |  |  |  |
|                      | . Armourline maintains a strict Australian Supply Chain, even our polymer base material is produced in Australia.               |  |  |  |
| Material Composition | . Food Grade and Medical Grade HDPE (High Density Polyethylene)   |  |  |  |
|                      | . Manufactured in Australia   |  |  |  |
|                      | . Full thickness colour   |  |  |  |
|                      | . Non-Paintable   |  |  |  |
|                      | . Unaffected by UV. UV stable (will not fade, yellow, become brittle or chalky)   |  |  |  |
|                      | . 100% recyclable   |  |  |  |
|                      | . Unaffected by temperature extremes, can endure -40 to 80 degree Celsius environments (recommended usage range 10-30           |  |  |  |
|                      | degrees Celsius)  |  |  |  |
|                      | . Unaffected by high salt environments for very long periods  |  |  |  |
|                      | . Unaffected by Termite Attack  |  |  |  |
|                      | . Unaffected by long term submersion in water   |  |  |  |
|                      | . Unaffected by industrial caustic or bleach based cleaners, unaffected by most acids   |  |  |  |
|                      | . Unaffected by hospital grade cleaners like "Clinell Red or Green"   |  |  |  |
|                      | . No known hazards exist under normal use   |  |  |  |
| Burn Characteristics | . Tested to USA UL93 HB in flat sheet form.   |  |  |  |
|                      | . NOT rated for Fire Door Sets  |  |  |  |
| Environmental        | . Armourline products are fully recyclable. Armourline is moving towards international environmental accreditation ISO 14001,   |  |  |  |
|                      | inviting external auditing of our systems and processes to ensure we remain at the forefront of environmentally responsibility. |  |  |  |
|                      |   |  |  |  |
| Compliance           | .It is advised to confirm with your facility certifier as to the compliance of these products in your facility.                 |  |  |  |
| Armourline SERVICES  | . Armourline provides an estimating service for larger projects as well as an almost immediate quote, when quote requests are   |  |  |  |
|                      | submitted on our Quote/Order Form.  |  |  |  |

Armourline Products offer exceptional cost benefits for any health, aged care and food preparation facility.

We encourage you to enquire further about our product range with the view to specifying us on you next project.



Armourline is a trading entity of Construction Services Qld Pty Ltd, QBSA 1153315 | ABN 16 130 888 121

